

IN THE UNITED STATES PATENT AND TRADEMARK OFFICE

In re:	Jones et al.	Group Art Unit:	3752
Appl. No.:	09/375,586	Examiner Name:	Patrick Brinson
Filed:	August 17, 1999	U.S. Patent No.:	6,250,340
For:	ALLOY PIPES AND METHODS OF MAKING SAME	Confirmation No.:	5268
		Issue Date:	June 26, 2001

Commissioner for Patents
P.O. Box 1450
Alexandria, VA 22313-1450

**REVOCATION OF POWER OF ATTORNEY
AND NEW POWER OF ATTORNEY BY ASSIGNEE**

Assignee, Doncasters Limited, hereby revokes all powers of attorney previously granted with respect to the above-identified patent application, and appoints the practitioners associated with the Customer Number provided below to prosecute this application and to transact all business in the Patent and Trademark Office connected therewith, and directs that all correspondence be addressed to that Customer Number:

Customer Number 00826

with full power of substitution and revocation to transact all business in the Patent and Trademark Office in connection therewith.

Please direct telephone calls to the attention of:

Donald M. Hill, Jr.
Registration No. 40,646
Tel Charlotte Office (704) 444-1000
Fax Charlotte Office (704) 444-1111

Assignee hereby elects under 37 C.F.R. § 3.71 to prosecute this patent application and certifies that it is:

1. the assignee of the entire right, title, and interest; or
2. an assignee of an undivided part interest

in the patent application identified above by virtue of either:

- A. An assignment from the inventor(s) of the patent application identified above. The assignment was recorded in the Patent and Trademark Office on December 2, 2002 at Reel 013542, Frame 0117.

OR

In re: Jones et al.
Appl. No.: 09/375,586
Filed: August 17, 1999
U.S. Patent: 6,250,340
Issue Date: June 26, 2001
Page 2

B. A chain of title from the inventor(s) of the patent application identified above, to the current assignee as shown below:

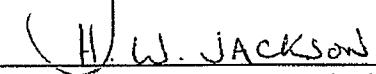
1. From: _____ To: _____
The document was recorded in the Patent and Trademark Office at Reel _____, Frame _____, or for which a copy thereof is attached.
2. From: _____ To: _____
The document was recorded in the Patent and Trademark Office at Reel _____, Frame _____, or for which a copy thereof is attached.
3. From: _____ To: _____
The document was recorded in the Patent and Trademark Office at Reel _____, Frame _____, or for which a copy thereof is attached.

Copies of assignments or other documents in the chain of title are attached.

The undersigned (whose title is supplied below) is empowered to sign this certificate on behalf of the Assignee.

Doncasters Limited

By: _____


(Print or type name of person signing)

Title: DIRECTOR AND COMPANY SECRETARY

Date: 26TH OCTOBER 2006

CUSTOMER NO. 00826
ALSTON & BIRD LLP
Bank of America Plaza
101 South Tryon Street, Suite 4000
Charlotte, NC 28280-4000
Tel Charlotte Office (704) 444-1000
Fax Charlotte Office (704) 444-1111

ELECTRONICALLY FILED USING THE EFS-WEB ELECTRONIC FILING SYSTEM OF THE UNITED STATES PATENT & TRADEMARK OFFICE ON December 20, 2006.